

DECORATIVE OPTIONS AND WARRANTY.

COLORS AND FINISHES.

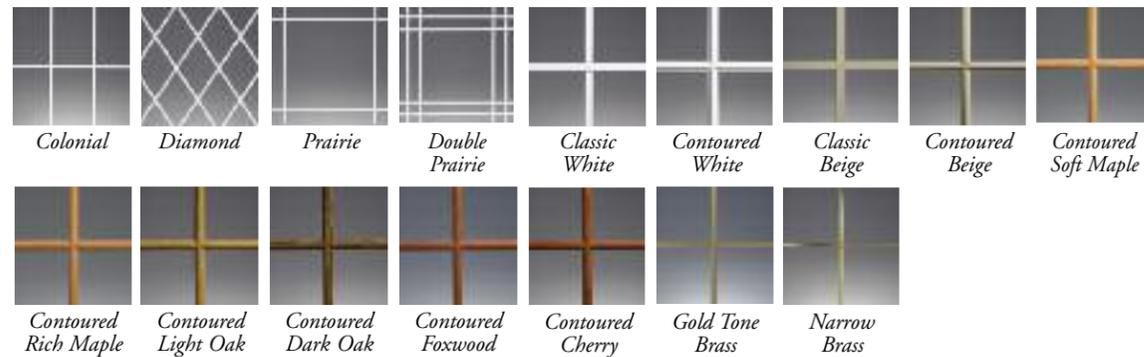
Interior finishes include White and Beige, as well as laminate woodgrains in White, Soft Maple, Rich Maple, Light Oak, Dark Oak, Foxwood and Cherry. Exterior choices include White and Beige, as well as special finishes in Architectural Bronze, Desert Clay, English Red, Hudson Khaki, Forest Green, Castle Gray and American Terra.



Note: Valu-Seal Windows are only available in White and Beige.

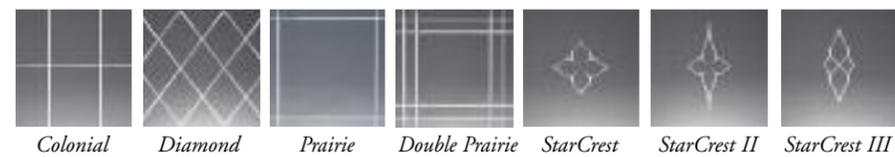
INTERIOR GRIDS.

Classic grids are available in complementary White or Beige, with colonial, diamond, prairie and double prairie patterns. Contoured colonial grids feature a modeled "cut wood" look and are available in complementary colors and in matching woodgrains. We also offer narrow colonial grids with a bright-brass finish. All grids are enclosed within the insulated glass unit for easy cleaning.



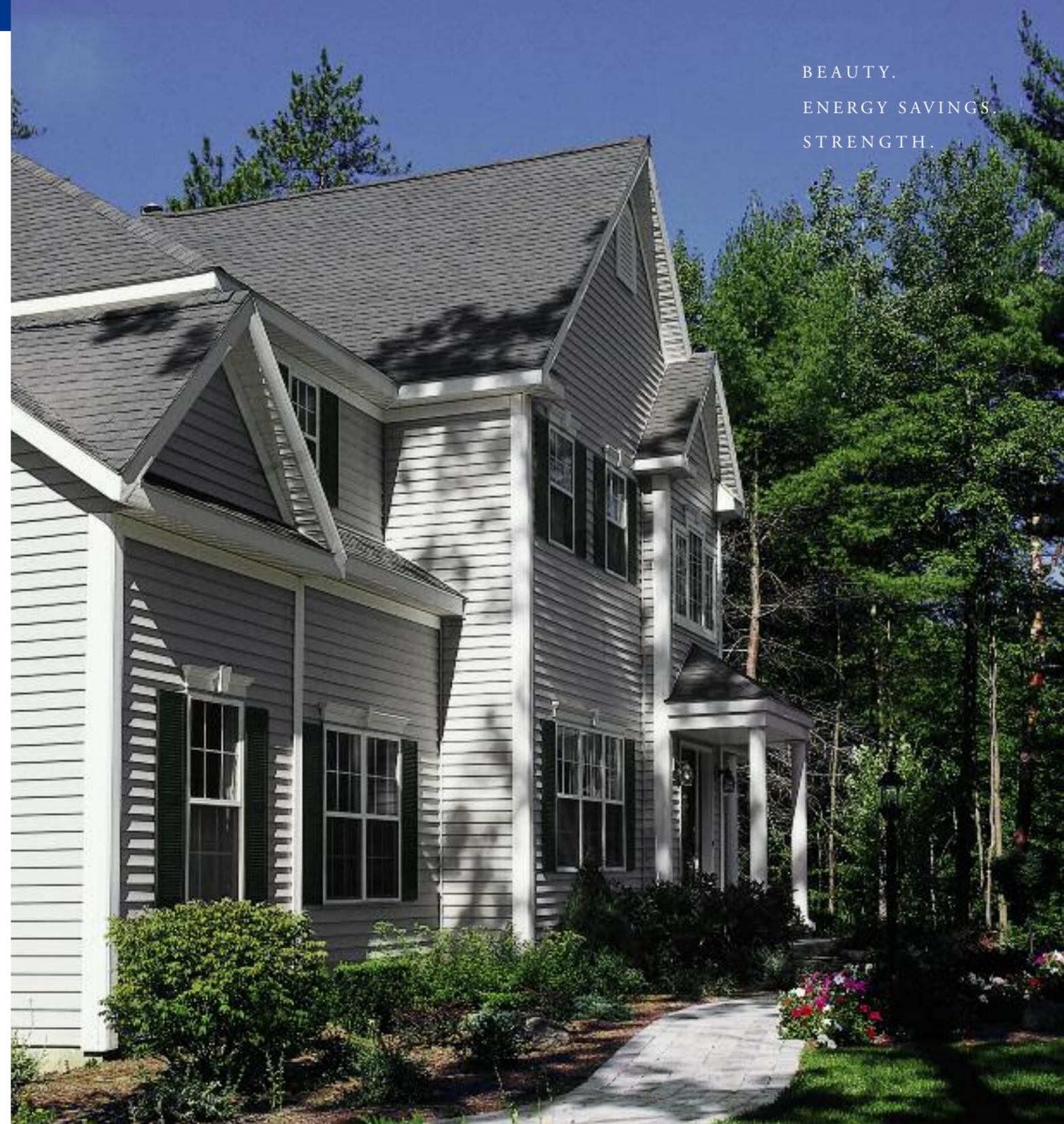
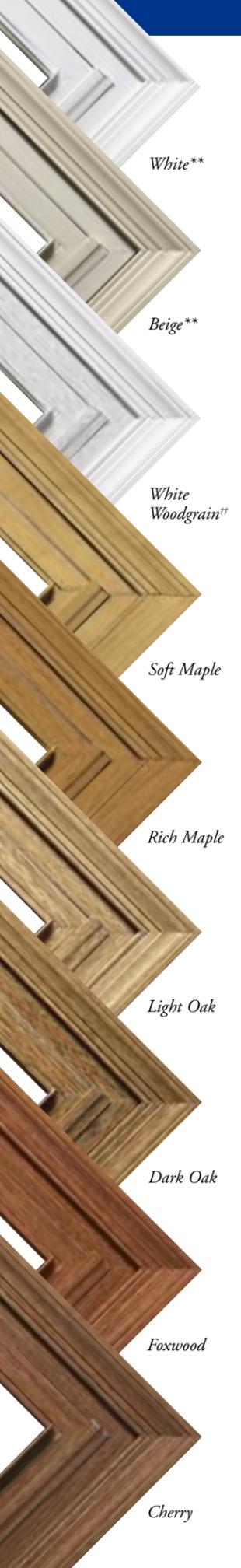
V-GROOVED CUT GLASS.

WeatherSeal Windows are also available in a variety of cut and polished glass patterns.



LIFETIME LIMITED WARRANTY.

WeatherSeal Windows are made by AMI, a recognized leader in product innovation, manufacturing excellence and uncompromising quality control. That's a reputation you can count on, from the day your windows are installed until the day you sell your home. And to make your buying decision easier, AMI backs all WeatherSeal Windows with its Lifetime Limited Warranty[†]. . . one of the strongest in the industry.



BEAUTY.
ENERGY SAVINGS.
STRENGTH.

WeatherSeal 227 Munroe Falls Avenue • Cuyahoga Falls, OH 44221
 WINDOWS • SIDING • ROOFING • SUNROOMS 1.877.WINDOWS • 330.920.4494 • www.window4you.com



©2014 Associated Materials Incorporated (AMI). ClimaTech is a registered trademark of AMI. Intercept is a registered trademark of PPG Industries. ENERGY STAR name and logo are registered U.S. marks and are owned by the U.S. government. Insulated Glass (IG) units that require capillary tubes may experience some argon gas depletion. †It is imperative that your new bay or bow window is sealed and finished properly within the first 30 days after installation. Failure to properly finish and seal all of the wood components may cause the wood to fade, swell, warp, or develop other defects that would not be covered under your normal product warranty. **Extruded solid color. ††White Woodgrain is available with a beige base only and is not available on 6400 series patio doors. †††A written copy of the warranty is available by writing to: Warranty Department, PO Box 2010 Akron, Ohio 44309. Colors are reproduced by lithographic process and may vary slightly from colors of actual product. All specifications and designs subject to change without notice. Printed in USA 8/14 2.5M/OP

WeatherSeal
 WINDOWS • SIDING • ROOFING • SUNROOMS

WEATHERSEAL FUSION-WELDED VINYL WINDOWS



A TRADITION OF EXCELLENCE.

WELCOME.

Your home is the most important asset you have, so when you're ready to make improvements, get yourself the best in the business! Our professional staff is certified, honest and easy to work with. We use only the best materials available and we hold ongoing training and safety seminars to ensure the procedures used by our factory trained installers are up-to-date in style and technique.

WeatherSeal Home Services offers a wide variety of services for homeowners. Replacement windows, siding, sunrooms, patio doors, entry doors and roofing, we do it all! We offer custom-made vinyl windows to meet any need – Ultra-Seal, Therma-Seal, Valu-Seal and Econo-Seal. As with all of our services, we listen to your needs and take time to understand what is important to you. We will help you review the options available, so you can decide on the best windows for your home. When you work with us, we work hard to focus on meeting your needs. No matter what the project entails, we ensure that you get the best customer service possible.

We offer the greatest expertise and quality with every project. Our replacement windows are the most energy-efficient available ensuring that your home improvement project is also an investment for maximum cost savings. We are fully licensed, bonded, insured and offer a warranty for all services provided. See our current window deals and other home improvement specials to learn how WeatherSeal Home Services can save you even more. www.window4you.com



COMFORT.
ENERGY-EFFICIENT.
SUPERB.

PREMIUM QUALITY – FROM EVERY ANGLE.

BE ENVIRONMENTALLY FRIENDLY.

Our windows can be reprocessed and recycled repeatedly, so scrap from the manufacturing process is recycled into other vinyl products, making this a resource-efficient operation. The durability of PVC also creates an environmental advantage. The longer a product lasts, the less energy and other resources must be utilized to make replacement products.

- The leading component in the production of vinyl is common salt, an inert natural resource.
- Our manufacturer recycles the in-plant scrap, ensuring maximum re-use of material.

LOW-E GLASS – MAKING THE DIFFERENCE.

ClimaTech® improves the efficiency of windows in virtually every climate zone. Low-emissivity glass or Low-E glass, is an excellent way to increase your home's comfort and energy savings year-round. Low-E is created by applying multiple layers of microscopic, undetectable metallic coatings to the surface of a piece of flat, annealed glass. This coating helps to block out solar energy in the summer while retaining furnace heat and allowing warm short wave solar rays in the winter.

Argon gas is a colorless, odorless nonflammable, nontoxic and above all a safe, inert gas that is heavier than air. When the air between two window panes is replaced with argon gas, the energy efficiency of the window increases even more. Additionally, it also acts as a sound barrier, helping to make your home quiet as well as more energy-efficient.

By choosing windows from WeatherSeal Home Services with the ClimaTech insulated glass package, you can help to reduce your heating and cooling costs, making your home more comfortable at the same time.

ADVANCED ENERGY SAVINGS.

Energy savings is inherent in the design of every WeatherSeal Home Services window. The multi-chambered construction helps trap dead air to produce an effective insulation barrier, while the fusion-welded sashes and mainframe provide superior structural strength and shield against air and moisture infiltration. Special multi-layer weatherstripping and a strong sash interlock system offer additional protection from energy loss.

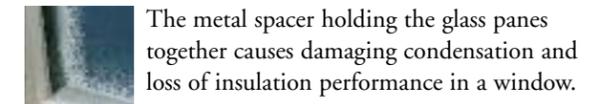
EASY UPKEEP.

Designed with easy upkeep in mind, WeatherSeal Home Services windows will improve the appearance of your home while reducing your annual upkeep. The premium vinyl construction won't warp, chip, corrode or pit like wood windows. With color through and through, vinyl windows are easy to care for, wash occasionally and wipe dry to maintain the like-new beauty.

THE INDUSTRY'S MOST ADVANCED SPACER.

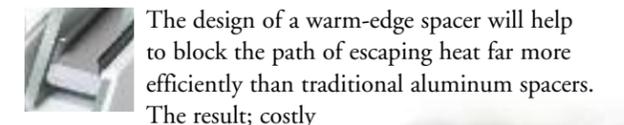
A warm-edge spacer is just one way of increasing your window's performance. The Intercept® spacer system features a unique, one-piece metal alloy, U-channel design that creates an effective thermal barrier to help reduce conducted heat loss through the window. Its sealed, one-piece design makes Intercept spacers stronger and better at retaining insulating gas than many conventional designs and is nearly 25% more effective than traditional metal spacers at the edge of the glass unit.

TRADITIONAL METAL SPACER.



The metal spacer holding the glass panes together causes damaging condensation and loss of insulation performance in a window.

INTERCEPT WARM-EDGE SPACER.



The design of a warm-edge spacer will help to block the path of escaping heat far more efficiently than traditional aluminum spacers.

The result; costly conduction of cold air to warm glass and condensation are dramatically reduced.





ULTRA-SEAL WINDOWS WILL ENHANCE YOUR HOME WITH SUPERB STYLE AND YEAR-ROUND COMFORT.

- 1 *Vinyl frame and sashes will never chip, peel, crack or warp.* Made with premium raw materials, the vinyl color is formulated throughout so the beautiful luster lasts.
- 2 *Multi-chambered sash and mainframe* create insulating air spaces for thermal efficiency.
- 3 *Quad 4 weatherstripping* at the header adds greater protection from the elements.
- 4 *Insulated glass unit* featuring double-strength glass with optimal air space improves year-round performance.
- 5 *PPG Intercept Warm-Edge Spacer System* maximizes thermal efficiency and the life of the insulated glass unit.
- 6 *Interlock at sash meeting rails* creates a super-tight seal against air infiltration, providing security, comfort and well-being.
- 7 *Steel reinforcement* adds strength at the meeting rails.
- 8 *Drop-in glazing provides energy efficiency* as well as interior aesthetic appeal.
- 9 *Compression bulb seal* at the sill creates an all-season weather barrier sealing tightly against dust, dirt and air infiltration.
- 10 *Sloped sill* forces water to drain to the exterior of the window.
- 11 *Hidden screen track* for clean lines and added beauty.
- 12 *Fully extruded lift rails* provide strength and stability for easy operation.
- 13 *Foam-enhanced mainframe and sashes* for added insulation efficiency.

ULTRA-SEAL DOUBLE-HUNG GLASS PERFORMANCE COMPARISON*

	U-Factor	SHGC
Clear Glass	0.45	0.55
ClimaTech	0.30	0.27
ClimaTech ThermD	0.29	0.27
ClimaTech Elite	0.29	0.19
ClimaTech TG2	0.23	0.24

*Whole window values, double-strength glass



THERMA-SEAL WINDOWS ASSURE LASTING QUALITY, PERFORMANCE AND ENERGY EFFICIENCY.

- 1 *EdgeForce* makes a statement of style with its low-profile frame and sash, creating an expanded glass area. At the same time, internal chambers increase structural integrity, rigidity and energy efficiency.
 - 2 *CoreFX* innovative composite reinforcement allows for secure mounting of hardware and the non-conductive material helps reduce the transfer of energy.¹
 - 3 *Defense-Tek's* end-of-throw cam shift locking action delivers increased strength and protection. The low-profile design includes a "locked" indicator that tells you if your windows are left unlocked.
 - 4 Smooth and uniform, *Forecaster* quickly directs water runoff without the use of weep holes, keeping the exterior of the window clean and attractive.²
- Our *HP3* telescoping sill dam delivers a triple payoff: protection from air and water infiltration, increased structural stability and enhanced beauty.
- 5 When extreme wind and weather hit, *Gatekeeper* stands strong. Traditional sloped sill designs can allow the sash to bow during powerful winds, but with Gatekeeper interlocking sash-to-sill technology, the sash is channeled firmly into the window frame for a unified wall of strength.

The *Ocular* compression bulb seal creates a snug fit that eliminates light penetration between the screen and frame. It also aids in easy screen installation and removal.³

THERMA-SEAL DOUBLE-HUNG GLASS PERFORMANCE COMPARISON*

	U-Factor	SHGC
Clear Glass	0.46	0.59
ClimaTech	0.29	0.30
ClimaTech iE	0.28	0.30
ClimaTech ThermD	0.28	0.30
ClimaTech Elite	0.28	0.21

*Whole window values, double-strength glass

¹Double-hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.

²For larger size windows or to meet specific DP/PG ratings, optional sweeps/performance package must be ordered.

³Available only with the full screen option.



VALU-SEAL WINDOWS ARE EXPERTLY CRAFTED TO PROVIDE YEAR-ROUND COMFORT, ENERGY EFFICIENCY AND LASTING VALUE.

- 1 *Vinyl mainframe and sashes won't chip, peel, crack or warp;* the premium vinyl color is formulated throughout so the beautiful luster lasts.
- 2 *Multi-chambered sash and mainframe* create insulating air spaces for increased thermal efficiency.
- 3 *Insulated glass unit* with the PPG Intercept Warm-Edge Spacer System helps achieve year-round energy conservation.
- 4 *Interlock at sash meeting rails* provides increased strength, insulation and comfort.
- 5 *Protective bulb seal* helps prevent air infiltration at the meeting rails.
- 6 *Drop-in glazing* for extra protection from the elements.
- 7 *Fully extruded lift rails* provide strength and stability for easy operation.
- 8 *Sloped sill* forces water to drain to the exterior of the window.
- 9 *Hidden screen track* for clean lines and added beauty.
- 10 *Bulb seal at the sill* creates extra protection from dust, dirt and air infiltration.

VALU-SEAL DOUBLE-HUNG GLASS PERFORMANCE COMPARISON*

	U-Factor	SHGC
Clear Glass	0.47	0.60
ClimaTech	0.30	0.31
ClimaTech Elite	0.30	0.21

*Whole window values, double-strength glass

CASEMENT AND AWNING WINDOWS

A charming addition to any room, casement windows feature an easy-touch crank handle to gently glide the window open. Awning windows open up and out, and can be paired with fixed-lites to lend ventilation to any room.

- Beveled exterior sash design creates the appearance of a larger glass area with an attractive slimline look.
- Step-down frame with compression-type inner bulb seal provides a tight seal during inclement weather.
- State-of-the-art hinge system offers multi-directional ventilation and allows sash cleaning from inside the home.
- Positive crank mechanism allows easy operation when opening and closing the sash.
- Metal reinforcement helps to secure the operating hinge system.
- Multi-point locking system ensures a tight fit and added security.
- Multiple lite configurations available in a single mainframe.

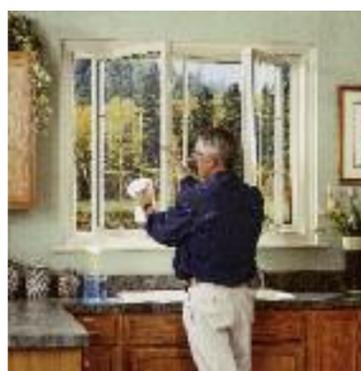


BAY AND BOW WINDOWS

Nothing can change the look and feel of your home like a bay or bow window. You'll enjoy an instant feeling of added spaciousness and beauty.

- 1-1/4" furniture-grade veneer is standard in the construction of head, seatboard and jambs.
- Head and seatboard is available in oak or birch veneer finishes and are ready for painting or staining.†
- 3" pre-insulated seatboard option means a more comfortable home and helps increase energy savings.
- Slimline reinforced mullion design provides superior strength and support for the selected components.
- Exterior roof system available with optional copper or painted aluminum roof clad kits.

The expanded view offered by this Bay Window allows a wonderful view to the outdoors.



Cleaning is a snap with a Swing & Clean Window. Simply unlock the control latch and swing inward. You'll never have to remove any of the sashes to clean the exterior glass.

Note: Swing & Clean is an option and does not come standard on sliding windows.

SLIDING WINDOW

Designed with smooth site lines and ease of operation, sliding windows offer a functional style without sacrificing an aesthetic appeal.

- Fusion-welded sashes and mainframe for increased strength and rigidity.
- Tough, extra-thick extrusion walls provide the ultimate in welding strength.
- Hidden screen track produces clean lines and added beauty.
- Double-barrier weatherstripping for superior protection from air and water infiltration.
- Nylon-encased dual brass roller system.
- Theft deterrent locks.

SLIDING PATIO DOOR

Engineered for years of trouble-free use, patio doors are as practical as they are beautiful. Energy-efficient performance makes them an easy choice.

- Three distinctive styles: Contemporary, Classic and French.
- Mainframe and sash feature a double-wall design and multi-chambered construction for added strength.
- Dual internal/external weatherstripping on the sash ensures optimal energy efficiency.
- Precision-engineered tandem roller system ensures easy and quiet door operation.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in 2-, 3- and 4-panel configurations.
- Choose from a variety of solid colors, woodgrain options, hardware finishes and grid patterns to complement your WeatherSeal Windows.